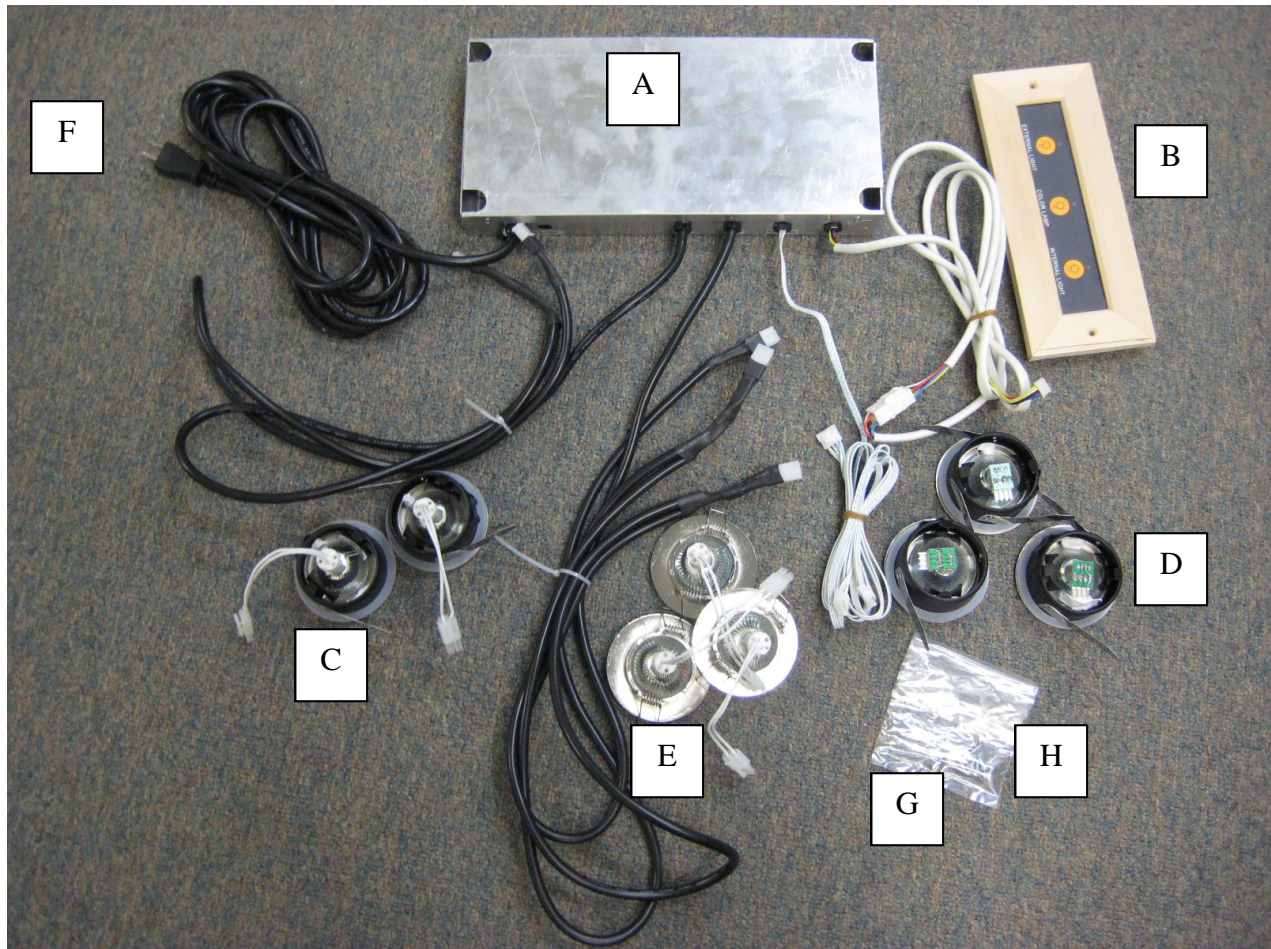


Installation and Operation of Sauna Lighting System
Part Number: 3162-145



Inventory of parts:

- A. Qty: 1, Part Number: 9202-430,MODULE,LIGHT,SYS,MAIN BOX,W/LEADS
- B. Qty: 1, Part Number: 9227-335,CNTRL,LIGHT,W/WOOD FRAME
- C. Qty: 2, Part Number: 3160-52, LIGHT,WHT,CH,3-1/4IN DIA
- D. Qty: 3, Part Number: 3160-51, LIGHT,COLOR THERAPY,CH,3-1/4IN DIA
- E. Qty: 3, Part Number: 3160-53, LIGHT,EXT,WHT,CH,3-1/4IN DIA
- F. Power Supply Cord, 120 Volt
- G. Qty: 4, Part Number: 1001-080, SCREW,SHTMTL,#8x3/8,PHLP,ZNPLT (Not Shown)
- H. Qty: 2, Part Number: 1001-088,SCREW,SHTMTL,#8x1PH,PHLP,SS (Not Shown)

Cautions:

- Do not install exterior lights inside of sauna room.
- Do not install control box inside of sauna room.

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Hint:

Place the entire lighting system on sauna ceiling prior to mounting or drilling any holes. This will ensure the cables being long enough to reach the desired locations.

1. Determine the location of the control box. The control box will be the junction point between 120 volt outlet, the lights, and the control touch pad.
2. Determine the locations of lights. Make sure the light cables will reach the light location.



Hint:

Locating the lights slightly forward of upper bench creates a nice feel.

3. Mount the metal control box to the location chosen using the four screws provided, (Part Number: 1001-080)
4. Drill a 2-3/4" sized holes in ceiling for all the room lights.

Reminder:

The Module Control Box, (Figure A) **MUST BE LOCATED OUTSIDE THE SAUNA ROOM.**

5. Install the appropriate lights in the corresponding holes. Part Number: 3160-53 Lights must be mounted on the exterior, (Figure E). These are not designed to be mounted inside the sauna.
6. Connect the appropriate wire harnesses to the lights. Cord labeled exterior connects to Figure E Lights. Cord labeled interior connects to Figure C Lights. Ribbon cable labeled Color Therapy connects to Figure D Lights.
7. Connect the wire harness connector from the control touch pad to the harness from the control box.
8. Mount the control touch pad outside the sauna room with the two screws provided. Wood trim with counter sunk holes are provided to surface mount the control to wall, (Part Number: 1001-088).
9. After all harnesses are connected, plug the power supply cord to 120 volt outlet.
10. Press the corresponding button on the control to turn on the appropriate light.

If there are questions about operation, please call (888) 780-4427 and ask for Technical Support.

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Parts List for Sauna Lighting System

Quantity	Unit of Measure	Part Number	Description
1	Each	9227-335	CNTRL,LIGHT,W/WOOD FRAME
1	Each	9202-430	MODULE,LIGHT,SYS,MAIN BOX,W/LEADS
3	Each	3160-51	LIGHT,COLOR THERAPY,CH,3-1/4IN DIA
2	Each	3160-52	LIGHT,WHT,CH,3-1/4IN DIA
3	Each	3160-53	LIGHT,EXT,WHT,CH,3-1/4IN DIA
1	Each	4211-113	INST,LIGHT,KIT,SAUNA,W/CNTRL,SET
5	Each	2130-55	GASKET,LIGHT,CLR,3-1/4IN DIA
5	Each	2311-265	CONNECTOR,LIGHT,6IN,2-COND,F/F
3	Each	1121-10	CLIP,RETAINER,WIRE,BULB HOLDER
4	Each	1001-080	SCREW,SHTMTL,#8x3/8,PHLP,ZNPLT
2	Each	1001-088	SCREW,SHTMTL,#8x1PH,PHLP,SS